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Sorption of Metal Oxoanions by Composite Biosorbents of Waste Material of Brown Seaweeds *Ascophyllum nodosum* and PAN

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Two different composite sorbents of chemically modified dealginated seaweed *Ascophyllum nodosum* (DS-2 and DS-3) were used for the selective removal of metal (W, Mo, and V) oxoanions. All experiments were carried out by dynamic column sorption. The effects of the pH, flow rate and the concentration of the accompanying anions in the feed solution were studied. Sorption of tungstate, molybdate and vanadate anions was successful. The composite sorbents exhibited high stability during more than 25 sorption cycles.

Keywords brown seaweeds; composite biosorbent; metal oxoanion; PAN; sorption

INTRODUCTION

Of the many toxic metals that may be present as contaminants in natural waters and wastewaters, a few (like As, Cr(VI), Sb, etc.) occur as oxoanions. Biosorption is a potential alternative to the traditional treatment processes of the toxic metals removal (1). Removal of the oxoanions using biosorbents is not so common. However, the removal of As and Cr(VI) by biosorbents was thoroughly studied. For the removal of As(V) fungus *P. chrysogenum* (2), tea fungus *Pichia* and *Acetobacter* (3), methylated yeast biomass (4), seaweed *Sargassum hemiphyllum* (5), etc. were used. Bacteria *Escherichia coli* and *Zoogloea ramigera* were used for the removal of As(III), Cr(VI), Mo(VI), and W(VI) (6). Baker's yeast cells (*Saccharomyces cerevisiae*) (7) were used for the separation of Se(IV), Se(VI), Sb(III), and Sb(V). A study about the selective sorption of antimony by rice husk was also performed (8). The removal of Cr(VI) by cone biomass of *Pinus sylvestris* (9) and fungus *Rhizopus nigricans* (10) was studied. Chitosan (11–13)

and cellulose (14) were used for the sorption of As(III), As(V), Ge(IV), Sb(III), B(III), W(VI), V(V), and Mo(VI).

Ascophyllum nodosum (15) is brown seaweed. It is used for the extraction of alginic acid, a polysaccharide used in the food industry and biotechnology. Seaweed contains a heterogeneous mixture (16) of different polysaccharides such as alginic acid (20–25%), mannitol (5–10%), cellulose, chitosan and others. These polysaccharides contain –OH groups in different configurations, and some of them can form poly-ol-complexes with metal anions (W, Mo, V, Ge, Sb, As). This process is one of the methods for removing these anions from contaminated water.

The hydroxycompounds (17–20) can form two kinds of the coordination diol- or polyol-complexes with metal-oxoanions: *mono-nuclear complexes* (Ge, B, As) and/or *bi(or poly)-nuclear complexes* (V, W, Mo). The complexation reactions between oxoanions and diol-compounds (diol-ligands) are pH-sensitive. The optimum pH-range (Table 1) for particular oxoanions to form diol (polyol) complexes was determined.

The formation of these diol- or polyol-complexes can be utilized for the selective uptake of oxoanions from the water streams using a solid matrix containing diol-ligands with appropriate steric configuration of –OH groups as a selective sorbent. Such possibility was studied in this work. As the biomass particles are not mechanically stable enough for the column operation, it is necessary to improve their properties. Polyacrylonitrile (PAN) was used as the binding polymer for the preparation of the mechanically stable beads. This polymer was already successfully used for the production of the composite biosorbents (11,21,23).

EXPERIMENTAL

Sorption

All experiments were carried out in dynamic column sorption mode. The loading solution passed through the column (inner diameter 10 mm) containing 10 mL

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TABLE 1
Optimal pH to form complexes (20)

	Optimal pH
B(III)	7–11
Ge(IV)	6–12
As(III)	9–12
V(V)	2–7
Mo(VI)	1–6
W(VI)	1–6
As(V)	1–6

(i.e., 1 bead volume – BV) of the sorbent with the specific flow rate s of 3 or 6 BV · h⁻¹. Fractions of filtrate were collected and metal concentrations were analyzed with the ICP-OES technique.

For the preparation of test solutions, Na₂WO₄ · 2H₂O, NH₄VO₃, and Na₂MoO₄ · 2H₂O of analytical purity were used. The solutions were freshly prepared before the use, the initial concentration of metal was 0.5 or 1.0 mg · L⁻¹, and the concentration of the accompanying anions (Cl⁻, SO₄²⁻) was 100 or 500 mg · L⁻¹. The experimental pH values ranged from 3.5 to 5.5. All sorbents were regenerated with 0.1 mol · L⁻¹ NaOH solution. Before every sorption run the sorbent was conditioned by 0.5 mol · L⁻¹ HCl solution, to keep all –OH groups and also carboxylic groups in the protonated form. The sorbent was washed with demineralized water before starting the sorption.

For the sorption run the limiting breakthrough concentration was 0.1 mg · L⁻¹ of metal. The sorption breakthrough capacities q of the sorbent were calculated according to the following Eq. (1):

$$q = \frac{V \cdot c_0}{V_0} \quad [\text{mg} \cdot \text{L}^{-1}] \quad (1)$$

V ... volume at the breakthrough point [mL]

c_0 ... metal concentration in the feed solution [mg · L⁻¹]

V_0 ... volume of the sorbent in column [mL]

Sorbents Preparation

For the preparation of the modified biosorbents, waste material after alginic acid extraction from *Ascophyllum nodosum* seaweeds supplied by ISP Alginates UK Ltd. (23) was used in March 2001. This raw material was used directly without further pretreatment for the preparation of the composite sorbent DS-2 or after esterification and amidation of the raw material DS-3.

Sorbent DS-2

The granulation process was as follows: the original grain size of waste biomass (dealginated seaweed *Ascophyllum nodosum*) was <0.16 mm, therefore the

biomass was carefully grinded in the mortar before its granulation. Composite sorbents were prepared according to the one modification of the general procedure (22,24). Fibrous polyacrylonitrile (PAN) was dissolved in dimethylsulfoxide and powdered biomass was gradually added to the PAN solution and suspension was carefully mixed. The homogeneous suspension was then dispersed into a water bath. Coagulated beads were washed with distilled water and sieved. Swollen fraction with grain size 0.2–1.0 mm was separated and used without drying. According to the procedure used, granulated beads contain 80 wt.% in dry product. From the total volume of the granulation product and weight of the added biomass to the process it was calculated that 1 mL of the swollen sorbent contained about 0.1 g of the biomass.

To improve the mechanical properties granulation was the only chemical modification carried out. Thus, the sorbent contained –OH, –COO⁻, and the original amino groups.

Sorbent DS-3

The esterification process (25) was as follows: dry waste material of the seaweed matrix (dealginated seaweed *Ascophyllum nodosum*, which contains 1.64% of nitrogen) with methanol and H₂SO₄ (98%, p.a.) under a reflux condenser was boiled for five hours. After esterification 30 wt% NH₃ solution was added to the dry matrix and reacted 4 days at the temperature of about 5°C. These processes were important for the elimination of the negative effect of the carboxylic group, especially amidation is important at alkaline medium (after the amidation process the product contains 3.15% of nitrogen). This material was granulated by the same method as the biosorbent DS-2.

By chemical modification the carboxylic groups were partially eliminated and amino groups were introduced to the sorbent. They can function as anion-exchange sites. The sorbent contains –OH, residual –COO⁻, and the original and added amino groups. Granulation improves the mechanical properties of the sorbent DS-3.

RESULTS AND DISCUSSION

Tungstate Sorption

First, the effect of the flow rate was studied. The result signalled that the kinetic of the sorption was rather fast. In the case of the sorbent DS-2 the difference between the sorption capacity, when $c(\text{W}) = 0.5 \text{ mg} \cdot \text{L}^{-1}$; $c(\text{Cl}^-)$, $\text{SO}_4^{2-}) = 100 \text{ mg} \cdot \text{L}^{-1}$; at pH = 5.5 and at the specific flow rates 3 BV · h⁻¹ and 6 BV · h⁻¹ was minimal (Table 2).

The hypothesis was that tungsten's coordination complexes are more stable in the acidic pH range of pH. This is obtained in the case of sorbent DS-3 when the sorption capacity (Table 2) of W(VI) anion at the pH of 3.5,

TABLE 2
The comparison of breakthrough capacities for W-oxoanions

c(Me) [mg · L ⁻¹]	c(Cl ⁻) [mg · L ⁻¹]	c(SO ₄ ²⁻) [mg · L ⁻¹]	pH	s [BV · h ⁻¹]	Sorption capacity [mg · L ⁻¹]	
					DS-2	DS-3
0.5	100	100	5.5	3	178.6	–
0.5	100	100	5.5	6	178.2	–
1	100	100	3.5	6	80.3	340.0
1	100	100	5.5	6	226.0	228.0
1	500	500	5.5	6	110.0	158.4
1	500	500	3.5	6	136.0	187.9

$c(W) = 1 \text{ mg} \cdot \text{L}^{-1}$, $c(\text{Cl}^{-}, \text{SO}_4^{2-}) = 100 \text{ mg} \cdot \text{L}^{-1}$, $s = 6 \text{ BV} \cdot \text{h}^{-1}$, was $340 \text{ mg} \cdot \text{L}^{-1}$ and at the pH of 5.5 the capacity decreased to $228 \text{ mg} \cdot \text{L}^{-1}$. In the case of sorbent DS-2 it was contrariwise at the pH of 3.5 only $80.3 \text{ mg} \cdot \text{L}^{-1}$ and at the pH of 5.5 the breakthrough capacity decreased to $226 \text{ mg} \cdot \text{L}^{-1}$ (Fig. 1). At the acidic pH range where W is present in the form of isopolyanions (26) $\text{W}_{12}\text{O}_{41}^{10-}$ or $\text{H}_2\text{W}_{12}\text{O}_{40}^{6-}$, and the sorbent DS-2 probably contains many different ballast substances (as ectoplasm, etc.) which obstructs the formation chelates of these big polyolcomplexes with saccharide –OH groups and so simple WO_4^{2-} anion (pH = 5.5–6) is better for separation from the water solution.

Increased concentration of accompanying anions (as competitor's anions) had a negative effect on the sorption capacity. When the concentration of sulfates and chlorides in the feed solution was increased from $100 \text{ mg} \cdot \text{L}^{-1}$ to $500 \text{ mg} \cdot \text{L}^{-1}$ at pH = 5.5 the sorption capacity of DS-2 and DS-3 decreased from $226 \text{ mg} \cdot \text{L}^{-1}$ to $110 \text{ mg} \cdot \text{L}^{-1}$ and from $228 \text{ mg} \cdot \text{L}^{-1}$ only to $158.4 \text{ mg} \cdot \text{L}^{-1}$, respectively

(Table 2). At pH = 3.5 (optimal pH for sorption W(VI) by DS-3) the sorption capacity of DS-3 decreased by 45% (from $340 \text{ mg} \cdot \text{L}^{-1}$ to $189.7 \text{ mg} \cdot \text{L}^{-1}$).

The recovery of W(VI) oxoanion provided good yields for both sorbents. In Fig. 2 the recovery curves of W and Mo from DS-2 are shown. W and Mo were completely stripped within 10 BV of $0.1 \text{ mol} \cdot \text{L}^{-1}$ NaOH regeneration solution. This high desorption efficiency enables the effective reuse of the sorbents.

Molybdenate Sorption

When the specific flow rate was $3 \text{ BV} \cdot \text{h}^{-1}$, the sorption capacity of the sorbent DS-2 was $248 \text{ mg} \cdot \text{L}^{-1}$. Capacity decreased to $158 \text{ mg} \cdot \text{L}^{-1}$ with increased specific flow rate $s = 6 \text{ BV} \cdot \text{h}^{-1}$ (Table 3). In this case, results signalized that the kinetic of the sorption was not optimal and in the following experiments the specific flow rate $3 \text{ BV} \cdot \text{h}^{-1}$ was used. The difference in the case of DS-3 was minor and the capacity was higher when $s = 6 \text{ BV} \cdot \text{h}^{-1}$ was used.

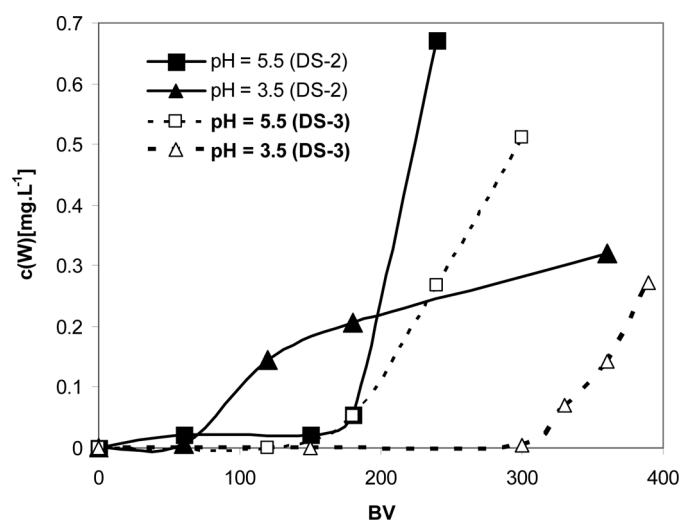


FIG. 1. Sorption of W(VI) – Effect of pH, $c(W) = 1 \text{ mg} \cdot \text{L}^{-1}$, $c(\text{Cl}^{-}, \text{SO}_4^{2-}) = 100 \text{ mg} \cdot \text{L}^{-1}$, $s = 6 \text{ BV} \cdot \text{h}^{-1}$.

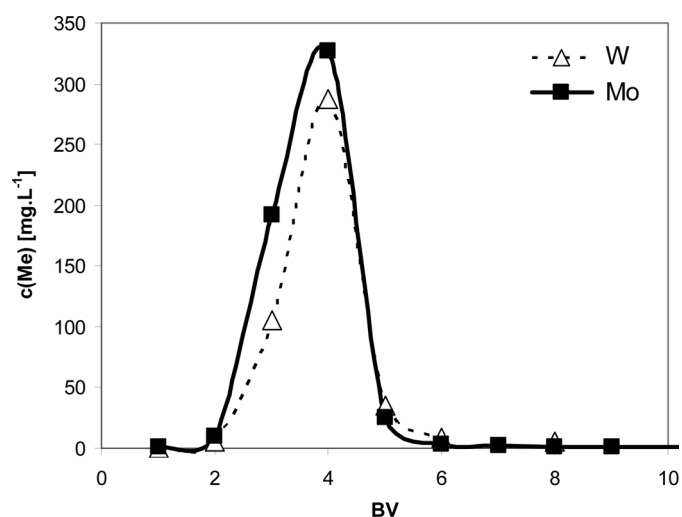


FIG. 2. Regeneration curves of W(VI) and Mo(VI) by regeneration of DS-2 by solution NaOH ($c = 0.1 \text{ mol} \cdot \text{L}^{-1}$).

TABLE 3
The comparison of breakthrough capacities for Mo-oxoanions

$c(\text{Me})$ [$\text{mg} \cdot \text{L}^{-1}$]	$c(\text{Cl}^-)$ [$\text{mg} \cdot \text{L}^{-1}$]	$c(\text{SO}_4^{2-})$ [$\text{mg} \cdot \text{L}^{-1}$]	pH	s [$\text{BV} \cdot \text{h}^{-1}$]	Sorption capacity [$\text{mg} \cdot \text{L}^{-1}$]	
					DS-2	DS-3
0.5	100	100	3.5	3	248.0	—
0.5	100	100	3.5	6	158.0	—
0.5	100	100	5.5	3	73.5	—
0.5	500	500	3.5	3	193.0	—
1	100	100	3.5	6	—	390.0
1	100	100	5.5	6	—	76.9
1	100	100	3.5	3	244.5	323.1
1	500	500	3.5	6	—	286.5

Thus, this specific flow rate was used in the following sorption cycles.

Because the chelate of Mo-oxoanion is less stable than the W-chelate (26) and Mo(VI) is much more sensitive to the pH change (e.g. (13,14,27)), the influence of pH (Fig. 3) on the Mo(VI) sorption was different from the case of tungstate sorption. However, in compliance with this theory, the sorption capacities were higher at pH=3.5 for both sorbents. At the concentration of Mo(VI) in the feed solution $0.5 \text{ mg} \cdot \text{L}^{-1}$, the concentration of the accompanying anions (Cl^- , SO_4^{2-}) $100 \text{ mg} \cdot \text{L}^{-1}$ and $s=3 \text{ BV} \cdot \text{h}^{-1}$, the breakthrough capacity of the sorbent DS-2 was $248 \text{ mg} \cdot \text{L}^{-1}$ at pH of 3.5, and at the pH of 5.5 the capacity decreased down to $73.5 \text{ mg} \cdot \text{L}^{-1}$ i.e., by 70%. The breakthrough capacities for DS-3 ($s=6 \text{ BV} \cdot \text{h}^{-1}$; $c(\text{Mo})=1 \text{ mg} \cdot \text{L}^{-1}$) were $390 \text{ mg} \cdot \text{L}^{-1}$ and $76.9 \text{ mg} \cdot \text{L}^{-1}$ i.e., decreased by 80%.

The effect of the concentration of the accompanying anions was negative. The differences of the sorption capacities of molybdate oxoanion at concentrations of sulfates and chlorides $100 \text{ mg} \cdot \text{L}^{-1}$ and $500 \text{ mg} \cdot \text{L}^{-1}$ were similar for both sorbents, about 25% (Fig. 4). The sorption capacity in the presence of $500 \text{ mg} \cdot \text{L}^{-1}$ of the accompanying anions was $193 \text{ mg} \cdot \text{L}^{-1}$ in the case of the sorbent DS-2 ($c(\text{Mo})=0.5 \text{ mg} \cdot \text{L}^{-1}$ and $s=3 \text{ BV} \cdot \text{h}^{-1}$) and $286.5 \text{ mg} \cdot \text{L}^{-1}$ in the case of the sorbent DS-3 ($c(\text{Mo})=1 \text{ mg} \cdot \text{L}^{-1}$ and $s=6 \text{ BV} \cdot \text{h}^{-1}$).

The recovery of molybdate oxoanion was similar to the recovery of W(VI) (Fig. 2). Mo(VI) was completely stripped from both sorbents within 10 BV of the regeneration solution of $0.1 \text{ mol} \cdot \text{L}^{-1}$ NaOH.

Vanadate Sorption

The influence of pH (Table 4) on the sorption was similar to the cases of molybdate sorption and the optimal pH

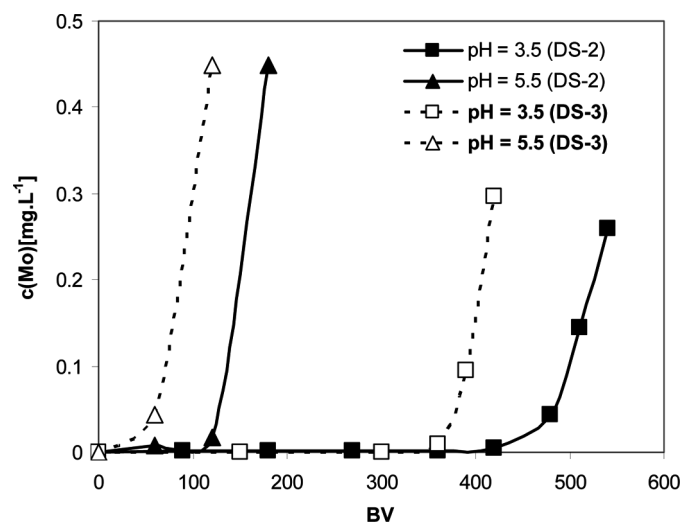


FIG. 3. Sorption of Mo(VI) – Effect of pH DS-2: $c(\text{Mo})=0.5 \text{ mg} \cdot \text{L}^{-1}$, $c(\text{Cl}^-)$, $\text{SO}_4^{2-})=100 \text{ mg} \cdot \text{L}^{-1}$, $s=6 \text{ BV} \cdot \text{h}^{-1}$. DS-3: $c(\text{Mo})=1 \text{ mg} \cdot \text{L}^{-1}$, $c(\text{Cl}^-)$, $\text{SO}_4^{2-})=100 \text{ mg} \cdot \text{L}^{-1}$, $s=6 \text{ BV} \cdot \text{h}^{-1}$.

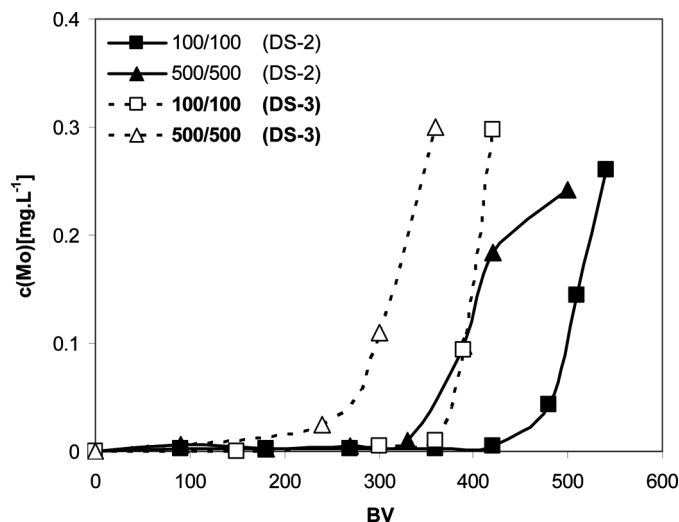


FIG. 4. Sorption of Mo(VI) – Effect of accompanying anions, DS-2: $c(\text{Mo})=0.5 \text{ mg} \cdot \text{L}^{-1}$, pH=3.5, $s=6 \text{ BV} \cdot \text{h}^{-1}$. DS-3: $c(\text{Mo})=1 \text{ mg} \cdot \text{L}^{-1}$, pH=3.5, $s=6 \text{ BV} \cdot \text{h}^{-1}$.

TABLE 4
The comparison of breakthrough capacities for V-oxoanions

c(Me) [mg · L ⁻¹]	c(Cl ⁻) [mg · L ⁻¹]	c(SO ₄ ²⁻) [mg · L ⁻¹]	pH	s [BV · h ⁻¹]	Sorption capacity [mg · L ⁻¹]	
					DS-2	DS-3
0.5	100	100	3.5	3	278.9	—
0.5	100	100	3.5	6	267.7	265.1
0.5	100	100	5.5	6	120.9	95.9
0.5	500	500	3.5	6	137.8	172.5
0.5	500	500	5.5	6	75.0	70.1

value for the sorption of V oxoanions was pH = 3.5. At the concentration of V(V) in the feed solution 0.5 mg · L⁻¹ and the concentration of the accompanying anions (Cl⁻, SO₄²⁻) 100 mg · L⁻¹, the breakthrough capacity of the sorbent DS-2 was 267.7 mg · L⁻¹ at pH of 3.5, at pH of 5.5 the capacity was 120.9 mg · L⁻¹ (about 55% difference), in the case of DS-3 capacities were 265.1 mg · L⁻¹ and 95.9 mg · L⁻¹, respectively (about 64%).

The effect of the concentration of the accompanying anions was negative and similar as in the case of the sorption of W(VI) or Mo(VI). When the concentration of the accompanying anions (Cl⁻, SO₄²⁻) was 500 mg · L⁻¹ the sorption capacity at pH = 3.5 was 137.8 mg · L⁻¹ and at pH = 5.5 only 75 mg · L⁻¹ for the sorbent DS-2, and 172.5 mg · L⁻¹ and 70.1 mg · L⁻¹ for the sorbent DS-3, respectively (Fig. 5).

The recovery of the vanadate oxoanion provided good yields, as in the cases of W and Mo. Vanadate was completely stripped within 10 BV of the regeneration solution of 0.1 mol · L⁻¹ NaOH, for both sorbents.

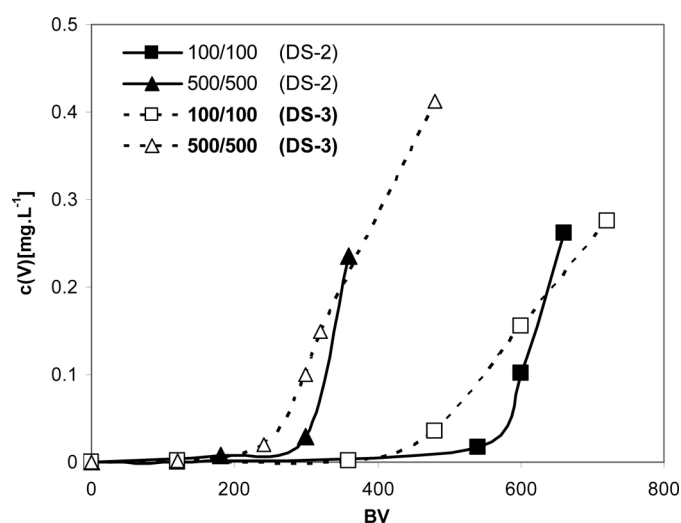


FIG. 5. Sorption of V(V) – Effect of accompanying anions, c(V) = 0.5 mg · L⁻¹, pH = 3.5, s = 6 BV · h⁻¹.

CONCLUSIONS

The composite biosorbents of modified brown seaweed *Ascophyllum nodosum* with polyacrylonitrile, DS-2, and DS-3 are suitable for separating tungstate, molybdate, and vanadate oxoanions from water.

For the sorption of all studied oxoanions the specific flow rate 6 BV · h⁻¹ was used, same as in the case of biosorbents NS-1 and DS-1 (27), only in the case of Mo(VI) sorption on the DS-2 sorbent, the flow rate of 3 BV · h⁻¹ must be used, when the kinetic of the sorption of the Mo(VI) oxoanion was not fast.

The optimal pH for the sorption of molybdenate and vanadate oxoanion according to the theory was 3.5. For the sorption of W(VI) this applies to using of sorbents DS-3 and DS-1 (27), but in the case of the sorbent NS-1 and DS-2 the optimal pH was 5.5.

Selectivity of the sorbent was not as good as the special chelating ion-exchanger resin, because the effect of the concentration of the accompanying anions was negative in all the cases.

Sorbent DS-3 contained more amino groups, which can behave after being conditioned with hydrochloric acid as anion-exchanger; this was the reason of its high capacities than for sorbent DS-2.

When we compare the breakthrough capacities of composite sorbents—DS-2 and DS-3 with sorbent DS-1 (dealginated seaweed crosslinked with epichlorhydrin and following esterification and without granulation) (27), with regard to the mass of the active matrix, the composite sorbents have lower sorption capacities. The difference is about 30% in the case of Mo(VI) and V(V), and for the sorption of W(VI) it is more than 70%. Part of the difference can be eliminated by the preparation of the composite sorbent with a more active matrix. When we compare the chemical and mechanical stability of the composite matrix of the biosorbents, the studied sorbents showed better properties than the sorbent DS-1. Therefore, these sorbents are more suitable for the column separation.

This work presents other successful steps in the utilization of natural materials as selective sorbents for dynamic column processing in water treatment.

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